

Technical Data Sheet

Lucent Pp TPP-0140

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description

40% Talc Filled, Homopolymer Polypropylene

Melt Flow Adjustable for Application

Colors Available

Add "U" for UV Stabilized

Add "H" for Heat Stabilized

Meets TSM-5601G-3A

General

Filler / Reinforcement	• Talc, 40% Filler by Weight
Features	• Homopolymer
Automotive Specifications	• TOYOTA TSM 5601G-3A
Appearance	• Colors Available
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.24	1.24 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	4500 psi	31.0 MPa	ASTM D638
Tensile Elongation (Break)	> 10 %	> 10 %	ASTM D638
Flexural Modulus	520000 psi	3590 MPa	ASTM D790
Flexural Strength	7800 psi	53.8 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	0.50 ft·lb/in	27 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	180 °F	82.2 °C	ASTM D648

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.